

## AMENDMENTS TO THE CLAIMS

Claims 1-12 (Cancelled).

Claim 13 (Currently Amended) A label made from a co-extruded polymeric film; said label containing an adhesive thereon; said film being a biaxially oriented co-extruded polymeric film comprising an extruded core layer of a voided propylene homopolymer having a density of not more than  $0.70 \text{ g/cm}^3$ , one or more substantially non-voided layers co-extruded on one surface of the core layer and one or more substantially non-voided layers co-extruded on another surface of the core layer, wherein said one or more co-extruded non-voided layers on one surface of the core layer have a combined thickness and said one or more co-extruded non-voided layers on the other surface of the core layer have a combined thickness such that the combined thickness on one surface of the core layer and the combined thickness on the other surface of the core layer are in a ratio of ~~and at least one substantially non-voided layer co-extruded on each surface of the core layer, the ratio of the combined thicknesses of the non-voided layers on the respective surfaces of the core layer being from 2:1 to 1:1; with the proviso~~ provisos that said polymeric film has an overall thickness of at least 30 microns and the only voided layer is said voided core layer.

Claim 14 (Cancelled).

Claim 15 (Previously Presented) The label of claim 13 wherein said polymeric film has a thickness of at least 50 microns.

Claim 16 (Currently Amended) The label of claim 13 wherein the total thickness of said ~~at least~~ or more one substantially non-voided ~~layer~~ layers on one

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side of the core layer is at least three microns.

Claim 17 (Previously Presented) The label of claim 13, wherein the density of the voided layer is not more than  $0.60 \text{ g/cm}^3$ .

Claim 18 (Previously Presented) The label of claim 17, wherein the density of the voided layer is not more than  $0.55 \text{ g/cm}^3$ .

Claim 19 (Previously Presented) The label of claim 18, wherein the density of the voided layer is not more than  $0.50 \text{ g/cm}^3$ .

Claim 20 (Previously Presented) The label of claim 19, wherein the density of the voided layer is not more than  $0.48 \text{ g/cm}^3$ .

Claim 21 (Currently Amended) The label of claim 20, wherein the said ratio ~~of the combined thicknesses of the non-voided layers on the respective surfaces of the core layer~~ is from 1.8:1 to 1:1.

Claim 22 (Currently Amended) The label of claim 21, wherein the said ratio ~~of the combined thicknesses of the non-voided layers on the respective surfaces of the core layer~~ is from 1.6:1 to 1:1.

Claim 23 (Currently Amended) The label of claim 22, wherein the said ratio ~~of the combined thicknesses of the non-voided layers on the respective surfaces of the core layer~~ is from 1.5:1 to 1:1.

Claim 24 (Currently Amended) The label of claim 23, wherein the said ratio ~~of the combined thicknesses of the non-voided layers on the respective surfaces~~

~~of the core layer~~ is from 1.2:1 to 1:1.

Claim 25 (Currently Amended) The label of claim 13, wherein ~~the~~ at least one non-voided layer on the voided core layer comprises a polyolefin.

Claim 26 (Previously Presented) The label of claim 13, wherein an outer surface has printing thereon.

Claim 27 (Previously Presented) The label of claim 13, having a curl of substantially zero in both the machine and transverse directions as assessed by the method described herein.

Claim 28 (Currently Amended) A label made from a polymeric film; said label including printing on an exposed surface thereof; and said film being a biaxially oriented co-extruded polymeric film which consists of a plurality of co-extruded layers, an optional adhesive layer applied to one surface of co-extruded biaxially oriented film; said co-extruded layers including a core layer of a voided propylene homopolymer which has a density of not more than  $0.70 \text{ g/cm}^3$ , ~~at least one or more~~ substantially non-voided ~~layer layers~~ of polyolefin co-extruded onto a first side of said core layer, and ~~at least one or more~~ substantially non-voided ~~layer layers~~ of polyolefin co-extruded onto a second side of said core layer; ~~with the proviso that the ratio of the combined thickness of the non-voided layers on the respective surfaces of the core layer is~~ wherein said one or more non-voided layers of polyolefin on said first side of said core layer have a combined thickness and said one or more non-voided layers of polyolefin on said second side of said core layer have a combined thickness such that the combined thickness on the first side of said core layer and the combined thickness on the second side of said core layer are in a ratio of from 2:1 to 1:1 and wherein the only voided layer is said

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voided core layer.

Claim 29 (Previously Presented) The label of claim 28 which includes an adhesive layer applied to one surface of said co-extruded biaxially oriented film.

Claim 30 (Previously Presented) The label of claim 28 wherein there are two or more substantially non-voided layers of polyolefin on each surface of said core layer whereby said film has at least five co-extruded layers.

Claim 31 (Previously Presented) The label of claim 30 wherein there are two substantially non-voided layers of polyolefin on each surface of said core layer whereby said film has exactly five co-extruded layers.

Claim 32 (Previously Presented) The label of claim 28 wherein said voided propylene homopolymer has a density which is not more than  $0.60 \text{ g/cm}^3$ .

Claim 33 (Currently Amended) The label of claim 28 wherein the said ratio of the combined thickness of the non-voided layers on the respective surfaces of the core layer is from 1.6:1 to 1:1.

Claim 34 (Previously Presented) A method for labeling an article which comprises adhering the label of claim 13 to said article with an adhesive.

Claim 35 (Previously Presented) A method for labeling an article which comprises adhering the label of claim 28 on said article with an adhesive.

Claim 36 (Previously Presented) A method for in-mold labeling of an article which comprises holding the label of claim 13 against a surface within a mold and

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then forming said article within said mold whereby the label is incorporated into the surface of the article.